

**Guide Specification**  
**Section 129300 Site Furnishings**

**Wally Wall-Hanging Benches**

**1.0 GENERAL**

**1.1 WORK INCLUDED**

- A. Provision of steel and wood bench

**1.2 RELATED WORK**

- A. Section 033000 Cast-in-Place concrete
- B. Section 061000 Rough Carpentry
- C. Section 062000 Finish Carpentry

**1.3 SUBMITTALS**

- A. Product Data: Manufacturer's standard catalog cut sheets.
- B. Samples: As required for color selection or material thickness only.
- C. Shop Drawings: For custom applications, showing critical sizes and dimensions for installation and integration with other work.

**1.4 DELIVERY, STORAGE AND HANDLING**

- A. Unwrap & inspect benches after delivery for signs of damage during transit.
- B. Protect benches from damage during storage and handling.
- C. Store benches indoors if possible. Do not stack.

**1.5 PROJECT CONDITIONS**

- A. Contractor to provide adequate structure to support benches and its users.
- B. Protect units from damage by adjacent work.

**1.6 REFERENCES**

- A. American Wood Protection Association (AWPA)
  - Guidance Document N – *Data Requirements for Listing Thermally Modified Wood*
  - Standard U1 - *Use Category System: User Specification for Treated Wood*
  - Standard E1- *Method for Laboratory Evaluation to Determine Resistance to Subterranean Termites*
  - Standard E7 - *Method of Evaluating Wood Preservatives by Field Tests with Stakes*
  - Standard E9 - *Field Test for the Evaluation of Wood Preservatives to be Used in Non-Soil Contact*
  - Standard E10 - *Method of Testing Wood Preservatives by Laboratory Soil-Block Cultures*
  - Standard E12 - *Method of Determining Corrosion of Metal in Contact with Treated Wood*
  - Standard E14 - *Method of Evaluating Wood Preservatives in a Soil Bed*
  - Standard E21 - *Test Method for the Evaluation of Preservative Treatments for Lumber and Timbers Against Subterranean Termites in Above-Ground, Protected Applications*
- B. American Society for Testing and Materials (ASTM)

*ASTM D5664 - Standard Test Method for Evaluating the Effects of Fire-Retardant Treatments and Elevated Temperatures on Strength Properties of Fire-Retardant Treated Lumber*

*ASTM D3201 - Standard Test Method for Hygroscopic Properties of Fire-Retardant Wood and Wood-Based Products*

*ASTM E1354 - Standard Test Method for Heat and Visible Smoke Release Rates for Materials and Products Using an Oxygen Consumption Calorimeter*

## 2.0 PRODUCTS

### 2.1 ACCEPTABLE PRODUCTS/MANUFACTURERS

A. Wally Bench, manufactured by Tournesol Siteworks LLC. 2930 Faber St., Union City, CA 94587 Tel: (800) 542-2282 FAX (510) 471-6243

### 2.2 FLAT WALLY BENCH – TYPE A

#### A. Materials

1. Lumber shall be manufactured from Boulevard thermally-modified wood, certified conforming to AWPA Use-Class UC3B, Above Ground, Exposed (see AWPA Guidance N for required tests). Manufacturer should provide documentation of the quality processes used during thermal modification. Base woods shall be FSC-certified Red Oak or Ash. Wood shall be sourced & processed entirely in the U.S. Alternate Ipe or other lumber available if specified.

a. Finished dimensions: 1"thick x 3-1/2"wide with 1/8" radius edges and corners.

2. Powder-coated carbon steel cantilever support arm weldments – 5/16"thk & 3/16"thk ASTM A36 hot rolled steel

3. Powder-coated carbon steel board straps – 3/16"thk ASTM A36 hot rolled steel.

4. Hardware – Stainless steel grade 18-8 wood screws

#### B. Construction

1. Lumber – Double stacked front boards with hidden fasteners. Qty (5) seating surface boards with 1/8" spacing. Profiled and/or shaped with minimum surface smoothness of 20 KCPI. No tear-outs or knife-knicks. Pilot holes required for all attachment points.

2. Powder-coated carbon steel cantilever support arm weldments – Laser cut, machined, and fully welded.

3. Powder-coated carbon steel board straps – Laser cut and machined

4. All hardware to be internal, hidden and not visible from top of bench

#### C. Performance characteristics

1. Lumber – All corners and edges to be rounded or eased. All attachment points to be internal and not visible from top of bench.

2. Powder-coated carbon steel cantilever support arm weldments – All exposed sharp edges and weld splatter removed.

3. Powder-coated carbon steel board straps – All exposed sharp edges removed.

#### D. Finish: specified finish; factory finished.

##### 1. Carbon steel –

a.: Following fabrication the bench supports shall be cleaned and treated with an iron phosphate process prior to the coating application. This process shall include a non-chromated alkaline cleaner, and an iron phosphate treatment, followed with an acidic sealer for maximum adhesion. Corrosion-resistant zinc undercoat shall be

applied, 1-2mils thick. Protective powder coat shall be polyester or polyester TGIC powder, minimum 4 mils thick. Following application parts shall be baked until properly cured.

b. Optional Tier-2 Finishes (Silvadillo, Jaguar Topaz): An additional clear overcoat of 1-2 mils

E. Sizes: Refer to catalog for standard sizes. Custom sizes as per approved shop drawings.

### 2.3 CONTOUR WALLY BENCH – TYPE B

#### A. Materials

1. Lumber shall be manufactured from Boulevard thermally-modified wood, certified conforming to AWWA Use-Class UC3B, Above Ground, Exposed (see AWWA Guidance N for required tests). Manufacturer should provide documentation of the quality processes used during thermal modification. Base woods shall be FSC-certified Red Oak or Ash. Wood shall be sourced & processed entirely in the U.S. Alternate Ipe or other lumber available if specified.

a. Finished dimensions:

Trapezoidal 1"thick x 1-1/2"wide with 1/8" radius edges and corners.

Rectilinear 1"thick x 1-1/2"wide with 1/8" radius edges and corners

2. Powder-coated carbon steel cantilever support arm weldments – 5/16"thk ASTM A36 hot rolled plate & 11gauge ASTM A1011 hot rolled steel

3. Powder-coated carbon steel board straps – 3/16"thk ASTM A36 hot rolled steel.

4. Hardware – Stainless steel grade 18-8 wood screws

#### B. Construction

1. Lumber – Qty (3) Trapezoidal front boards. Qty(9) seating surface boards with 1/8" spacing. Profiled and/or shaped with minimum surface smoothness of 20 KCPI. No tear-outs or knife-knicks. Pilot holes required for all attachment points.

2. Powder-coated carbon steel cantilever support arm weldments – Laser cut, formed, and fully welded.

3. Powder-coated carbon steel board straps – Laser cut and formed

4. All hardware to be internal, hidden and not visible from top of bench

#### C. Performance characteristics

1. Lumber – All corners and edges to be rounded or eased. All attachment points to be internal and not visible from top of bench.

2. Powder-coated carbon steel cantilever support arm weldments – All exposed sharp edges and weld splatter removed.

3. Powder-coated carbon steel board straps – All exposed sharp edges removed.

#### D. Finish: specified finish; factory finished.

1. Carbon steel –

a.: Following fabrication the bench supports shall be cleaned and treated with an iron phosphate process prior to the coating application. This process shall include a non-chromated alkaline cleaner, and an iron phosphate treatment, followed with an acidic sealer for maximum adhesion. Corrosion-resistant zinc undercoat shall be applied, 1-2mils thick. Protective powder coat shall be polyester or polyester TGIC powder, minimum 4 mils thick. Following application parts shall be baked until properly cured.

b. Optional Tier-2 Finishes (Silvadillo, Jaguar Topaz): An additional clear overcoat of 1-2 mils

E. Sizes: Refer to catalog for standard sizes. Custom sizes as per approved shop drawings.

## 2.4 CASCADE WALLY BENCH – TYPE C

### A. Materials

1. Lumber shall be Ipe
  - a. Finished dimensions:
    - Square 3-1/2" x 3-1/2" with 1/4" radius edges and corners.
    - Rectangular 3-1/2" tall x 1-1/2" wide with 1/4" radius edges and corners
2. Powder-coated carbon steel cantilever support arm weldments – 3/8" thk ASTM A36 hot rolled plate & 2-1/2"x2-1/2"x11 gauge wall A500 square steel tube.
3. Powder-coated carbon steel board straps – 3/8" thk ASTM A36 hot rolled steel.
4. Hardware – Stainless steel grade 18-8 wood screws

### B. Construction

1. Lumber – Qty (2) Square boards. Qty (6) rectangular with 1/2" spacing. Profiled and/or shaped with minimum surface smoothness of 20 KCPI. No tear-outs or knife-knicks. Pilot holes required for all attachment points.
2. Powder-coated carbon steel cantilever support arm weldments – Laser cut, machined, and fully welded.
3. Powder-coated carbon steel board straps – Laser cut and machined.
4. All hardware to be internal, hidden and not visible from top of bench

### C. Performance characteristics

1. Lumber – All corners and edges to be rounded or eased. All attachment points to be internal and not visible from top of bench.
2. Powder-coated carbon steel cantilever support arm weldments – All exposed sharp edges and weld splatter removed.
3. Powder-coated carbon steel board straps – All exposed sharp edges removed.

### D. Finish: specified finish; factory finished.

1. Carbon steel –
  - a.: Following fabrication the bench supports shall be cleaned and treated with an iron phosphate process prior to the coating application. This process shall include a non-chromated alkaline cleaner, and an iron phosphate treatment, followed with an acidic sealer for maximum adhesion. Corrosion-resistant zinc undercoat shall be applied, 1-2 mils thick. Protective powder coat shall be polyester or polyester TGIC powder, minimum 4 mils thick. Following application parts shall be baked until properly cured.
  - b. Optional Tier-2 Finishes (Silvadillo, Jaguar Topaz): An additional clear overcoat of 1-2 mils

### E. Sizes: Refer to catalog for standard sizes. Custom sizes as per approved shop drawings.

## 2.5 ESPLANADE WALLY BENCH – TYPE D

### A. Materials

1. Powder-coated carbon steel cantilever support arms welded to steel rod seat – 5/16" thk ASTM A36 hot rolled steel plate & 1/2" dia 1018 cold finished carbon steel bar.
2. Intermediate rod support straps – 3/16" thk ASTM A36 hot rolled steel plate.

### B. Construction

1. Bench is welded as one piece. Cantilever support arms, and intermediate straps, are laser-cut and Tig welded to saw cut steel rods.

### C. Performance characteristics

1. All exposed sharp edges and weld splatter removed.

- 2. Rods ends chamfered
- D. Finish: specified finish; factory finished.
  - 1. Carbon steel –
    - a.: Following fabrication the bench shall be cleaned and treated with an iron phosphate process prior to the coating application. This process shall include a non-chromated alkaline cleaner, and an iron phosphate treatment, followed with an acidic sealer for maximum adhesion. Corrosion-resistant zinc undercoat shall be applied, 1-2mils thick. Protective powder coat shall be polyester or polyester TGIC powder, minimum 4 mils thick. Following application parts shall be baked until properly cured.
    - b. Optional Tier-2 Finishes (Silvadillo, Jaguar Topaz): An additional clear overcoat of 1-2 mils
- E. Sizes: Refer to catalog for standard sizes. Custom sizes as per approved shop drawings.

### 3.0 EXECUTION

- A. Planter mounted
  - 1. Use hardware and backer plate provided in planter mount kit provided by manufacturer. Kit is not standard, must be added to bench at time of order.
- B. Wall mounted
  - 1. Ensure wall is structurally sound and engineered to hold weight of bench and occupants. Wall at bench mounting points to be flat and coplaner.
  - 2. Source 3/8" dia non-corrosive anchoring hardware approved for use in the wall material the bench is to be mounted on. Follow anchor manufacturers recommendations for installing anchors.

### 3.1 PREPARATION

- A. Prior to planter fabrication, the contractor shall verify as-built dimensions of area to ensure proper size, fit and quantity required.<sup>1</sup>

### 3.2 INSTALLATION

- A. Dry fit bench onto the mounting surface to ensure fit-up before locating anchors
  - B. Ensure product is level and spacing between units is as specified
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